



Imagine your
own spa. At home.

My House of Villeroy & Boch


Villeroy & Boch
1748





Wellness is being at one with yourself and the world

When the sun rises in the morning you have a choice. Choose wellness and you choose to live each new day to the full, making the most of all that you are and all that's around you. It's a positive decision in which you take control of your mind and body to optimise your wellness potential.

Small steps that make a big difference. Wellness isn't a passive concept that exists only in beauty salons and exclusive retreats. Instead, wellness can be achieved by taking active steps that bring real benefits in the lifelong quest for balanced well-being. But this doesn't have to involve a rigorous fitness regime or a boring diet. The steps to wellness are enjoyable, relaxing and entertaining – especially when you take those steps with Villeroy & Boch. Our spas, for instance, deliver real wellness benefits. Yet they also offer an inspiring and attractive experience that is effortlessly integrated into your home and lifestyle.

So you can achieve wellness at any time in your life – no matter who you are or what you do. And you can attain levels of personal well-being in which your body, your mind, and your spirit are finally at one.

Wellness is looking as good as you feel

As life expectancy increases, so does our 'quality-of-life' expectancy.

Spas enable wellness steps that can help to add more healthy and happy years to your life. A spa can help relieve the discomfort of sub-acute and chronic stages of the rheumatic cycle. Meanwhile, joints and muscles will be revitalised as they are massaged and pampered by our spa JetPaks™.





Wellness is balancing the pressure of work life with the pleasure of home life

You want to be healthy and relaxed, but with the demands of work, family and travel you just don't have the time. So why not achieve a higher wellness level by integrating a spa into your home or garden, where you and your family can enjoy it at any time?

A spa restores the relaxation / tension equilibrium by acting as a natural environment stimulus. This helps you to avoid vegetative regulatory disorders that can arise when the stress of modern life gets too great.

The relaxing effects of warm water late at night are a proven aid to sleep. Step in after work and relax. A spa in your garden also ensures that you get a regular dose of fresh air – all year round.



Wellness is knowing when to push yourself and when to relax

All athletes know that 'warming down' is every bit as important as warming up. And there's no better way to 'warm down' than by relaxing in a spa.

Improvements in physical fitness and performance depend not only on systematic training but also on smart regeneration between training units. After exercise, the warm bubbling water of a spa will help you to avoid muscle stiffness and relax stressed ligaments and tendons. Our JetPak™ technology also helps to keep your body and muscles massaged and toned.





Wellness is showing your natural beauty

Maximise your looks and vitality. In a natural way. A spa will help to give your skin and your body that naturally toned and vital look. Meanwhile, the sleep-inducing effect of the spa is a natural way of ensuring that you get the beauty sleep you need.



Imagine a spa designed around you

The SP- and SR-line. Stepping into a spa is an experience that rejuvenates both the body and the mind, especially when it's a Villeroy & Boch spa that is flexible enough to meet your individual wellness needs.

The SP- and SR-line are flexible in so many ways. It can be enjoyed inside or outside the home. You can share it with family and friends. And, it gives you endless choice in terms of seating, JetPaks™, style, colour and features.





Comfortable, interchangeable, upgradeable.

The SP- and SR-line will always be comfortable because you can choose a seat that's appropriate for your height and body size by using your preferred massage system. Any of the 13 JetPaks™ can be effortlessly switched between seats, enabling a different jet sensation without changing your seat.

This unique flexibility ensures levels of comfort you'll want to use all the time, for ever greater wellness. Aroma, coloured light, exterior lighting, insulating energy-saving cover and ozonator all come as standard with the SP-line. As you come to love the SP-line experience, you can upgrade it by adding a sophisticated spa stereo system (not available for SP331 and SR231).

Imagine the perfect spa package

The SP-line comes fully equipped with everything included. And the use of high-quality materials contributes further to the most satisfying and reliable spa imaginable. You might not have owned a spa before. So, to make things easier for you, the SP-line is equipped with everything you need to get 'up and bubbling':

- A pre-selection of JetPaks™ perfectly adapted to the spa
- The luxurious easy-to-reach control panel
- Auxiliary control panel
- Coloured LED lighting system
- Exterior lighting
- JetPak™ with aromatherapy
- High-capacity filters
High-output ozonator
- Insulating, energy-saving cover
- High-quality components









It just gets better. As you get to know and love your Villeroy & Boch spa, you can easily enhance and upgrade it with features such as:

- Optional JetPaks™ • Easy Coverlifter • Spa steps
- Light Wave interior lighting
- Spa stereo system (not available for SP331 and SR231).

Tough, durable, attractive. Within the shell, 100% closed-cell foam insulation secures the cabinet and plumbing to the shell and dramatically reduces heating costs. The UV-resistant surface layer, made of high-quality acrylic and available in several colours, assures you of long, maintenance-free use. This layer is applied to a second layer of impact-resistant and durable ABS. A reinforcement layer is applied to this second layer.

The technology of relaxology

JetPak™ technology. As you'd expect from Villeroy & Boch, the SP- and SR-line are designed to be the most advanced spa ranges available. As such, it incorporates an unique innovation: JetPak™ technology. This technology is protected by patents and achieves significant technical advantages over other spa designs.

Full-foam insulation. The SP- and SR-line are completely filled with closed-cell foam insulation. This limits heat transfer and maximises energy efficiency.

Fewer connections for 100% pressure.

- 90% of the tubes are located inside the shell of the bath. The risk of leakage is therefore reduced to a minimum.
- With this construction, long supply tubes, ramifications and diverted valves are avoided, minimising friction inside the tubes. This results in more powerful jets, which can work simultaneously at full power.
- Minimal heat loss is achieved since the tubing runs mainly through the warm spa water.





We dream spas. We live spas. We build them the way we know is best

Villeroy & Boch spas feature the exclusive Unisystem™ structural design, combining world-class construction with superior strength and durability.

- 1 UniBase™: A superior foundation for the best-designed and weatherproof spas, this moulded ABS base reduces noise and vibration, and is made from robust and long-lasting synthetic materials. UniBase™ also integrates 3 convenient electrical chaseways and a retractable exterior drain.
- 2 UniFrame™: Injection-moulded Z-Beam components connect the base, shell and cabinet to form an integrated framing structure with unmatched precision and strength.
- 3 UniColumn™: We add foundation supports beneath high-usage areas to strengthen overall spa integrity. This process greatly improves the structure of the footwell and seating areas of the spa.
- 4 UniShell™: Each shell incorporates a bonded 3-layer system for added strength and stability. UV-resistant acrylic, impact-resistant ABS and high-density rigidizer combine to make our spas long-lasting, weatherproof and comfortable.
- 5 EternaWood™ Cabinet: Robust and attractive, our cabinet materials are textured with a wood-grain pattern to offer years of maintenance-free enjoyment.

Wellness couldn't be clearer

Thanks to unique filtration and circulation systems, the water in an SP- or SR-line spa is fresh and clean at all times.*

The SP- and SR-line filters its entire volume of water up to 150 times a day. As a direct consequence of the high water turnover rate, 100% of the spa water is filtered during filtration cycles. And the water behind each JetPak™ is circulated each time the pumps are activated.

** It is necessary to maintain a regular and proper level of water hygiene, depending on the water quality and the frequency of use.*





Advanced pumps. The SP- and SR-line have high-output, industrial-grade pumps. This delivers superior performance, a cooler running and quieter operation, long lifespan, excellent reliability and high efficiency.

Computerised bubble control. All Villeroy & Boch spas are controlled by a state-of-the-art control system. This system is specially engineered to continue operating in the hot and humid spa environment.

The perfect wellness experience

The SP- and SR-line can be fitted with 13 different JetPaks™. Each one can be combined with your preferred seat for your perfect spa. Which combinations will you choose to treat your body and relax your mind?

Ergonomics are a key to the enjoyment of a relaxing, therapeutic spa. As the only customisable spas available, the SP- and SR-line take this into account by offering a choice of JetPaks™. This allows you to choose a seating position that's ideal for you – even enabling you to take in your preferred view as you relax.





Once you've chosen your seating position, it's time to select the spa jets that meet the relaxation preferences of you and your family.

Neck-jets are integrated in the SP451, 462, 562, 552, 662, 682 and SR362.

And there are 13 JetPaks™ available, providing individual jet sensations as they target different areas of the back, neck and shoulders.

Alternatively, you can simply choose the ones that give you the best feeling, and then add more as you upgrade your SP- or SR-line. Whatever your approach, you'll be taking a big step towards wellness.

Wellness through hydrotherapy



A Villeroy & Boch spa submerges your body then caresses it with millions of tiny bubbles. The wellness benefits are multiple and long-lasting.

With their different bubble-jets for different therapeutic needs, JetPaks™ massage and tone your body. Meanwhile, hydrostatic pressure on submerged parts of the body drains waste products from the muscles.



It also increases the blood flow, which is beneficial to the blood circulation and the heart.

When your body is in water it has less weight to support. This relaxes joints and muscles already loosened by the heat. It reduces pressure on joints and reduces reflex muscle cramps.



Water also has a calming effect on nerve endings, soothing pain and symptoms. And by reducing the levels of stress hormones in the bloodstream, hydrotherapy can help to prevent backache.

Finally, the hydrodynamics of a hot spa intensify the thermal exchange between water and body and help to prevent colds.

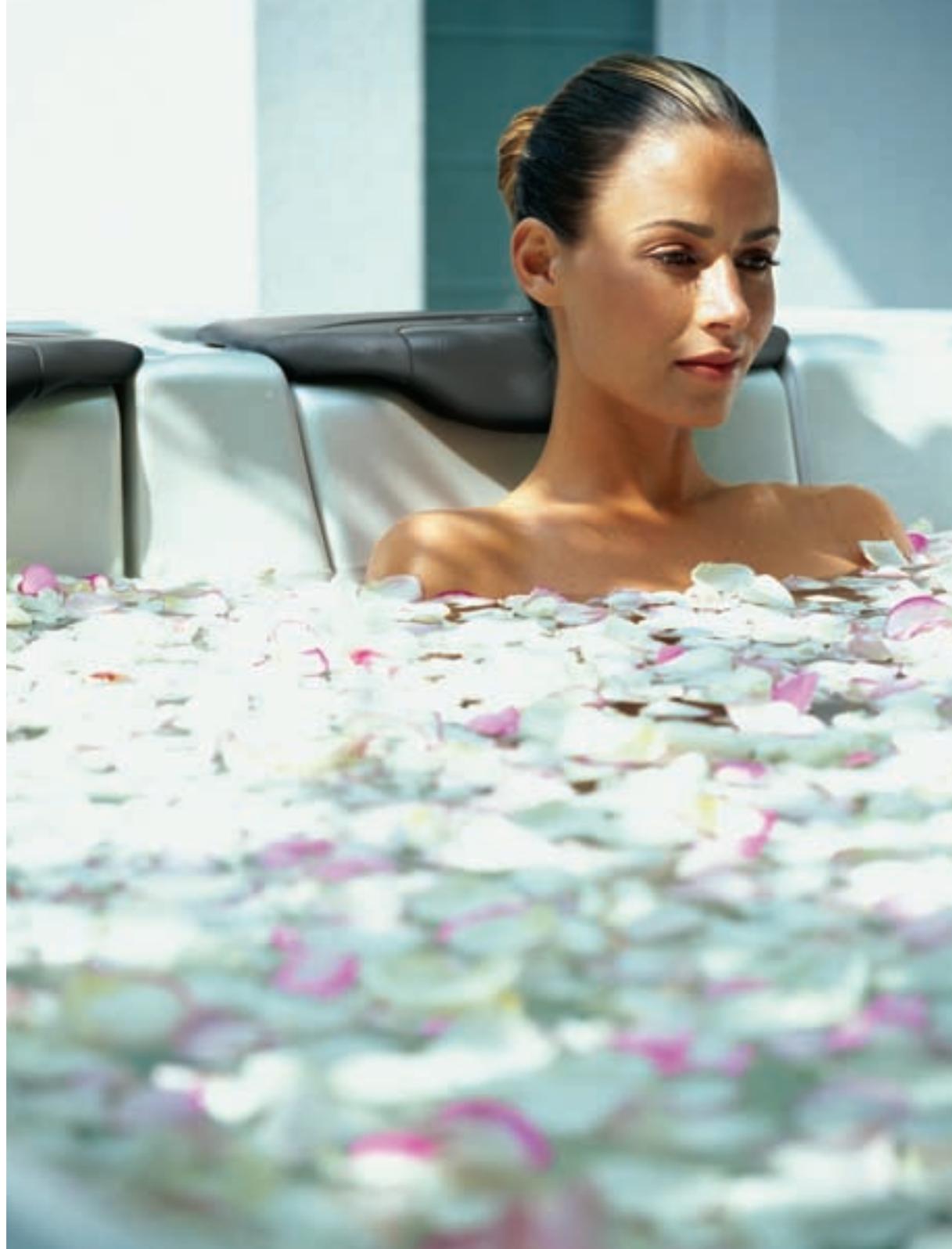


Fitness benefits. For more serious athletes, the SP- and SR-line's targeted jets will soothe stiff and tired limbs. During exercise, the busiest muscles experience increased blood flow. Hydrotherapy reverses this process, thus draining those muscles of waste products and helping them to recover.

Hydrotherapy can also help to disperse blood and lymph fluids that build up in the event of injuries.

Wellness is
creating the perfect
atmosphere

At the end of a long day, surround yourself
with soothing colours and seductive aromas.
Then let the bubbles take you wherever you
want to go.





Aroma pods and sensitive lighting can truly enhance the spa experience.

Then, as you spend more time in your spa, you can create an atmosphere that's perfect for you by making further selections from our wide range of options.

333
133

JetPaks™

seats

pump



A complete spa with everything you need to enjoy a real spa outside or inside your home. It doesn't take more space than absolutely necessary and the height of 79 cm fits through most doors.

Standard

Upgradeable



JP110

JP108

JP113

JP106

JP112

JP118

JP105

JP102

JP114

JP103

JP111

JP116

JP119



SP331

Size	1.73m x 2.09m x 0.79m	Auxiliary pads	1
Weight (dry, with cover)	255 kg	Pumps	Single 2 HP, 230V, 50Hz, 2-speed
Water capacity	775 litres	Heater	3.0 kW
Cabinet	Mahogany / Stone grey / Burgundy red	Filter element	9.30 m ²
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite	Lighting	Coloured LED lighting system; Exterior lighting
Cover	Ash grey / Wildwood	Ozonator	High output ozone purifier
JetPaks™ (clockwise)	JP110, JP108, JP113		
Equipment	Master control panel		

- 1 small foot-jet
- 2 Cluster Storm, leg-jets

4
5
1

JetPaks™

seats

pump



A nice spa for the whole family.
The cool-down seat makes it easier to step in and out and is a good place for smaller children.

Standard

Upgradeable



JP110

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JP112

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JP111

JP116

JP119



SP451

Size	2.01m x 2.24m x 0.91m
Weight (dry, with cover)	300 kg
Water capacity	1150 litres
Cabinet	Mahogany / Stone grey / Burgundy red
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite
Cover	Ash grey / Wildwood
JetPaks™ (clockwise)	JP110, JP106, JP108, JP113
Equipment	Master control panel

Auxiliary pads	1
Pumps	Single 2,5 HP, 230V, 50Hz, 2-speed
Heater	3.0 kW
Filter element	9.30 m ²
Lighting	Coloured LED lighting system; Exterior lighting
Ozonator	High output ozone purifier

- 1 Storm massage, foot-jet
- 2 Drain, ozonator outlet

4
6
2

JetPaks™

seats

pumps



A perfect spa for all the family, with 6 seats set at a range of heights, including shorter seats for children or just cooling down. Choose from a wide selection of jets, including comfortable wrist and leg jets in the angled corner seats. Ideal for family enjoyment and relaxation.

Standard

Upgradeable



JP108

JP112

JP106

JP113

JP110

JP118

JP105

JP102

JP114

JP103

JP111

JP116

JP119



SP462

Size	2.24m x 2.24m x 0.91m	Auxiliary pads	2
Weight (dry, with cover)	406 kg	Pumps	Dual 2 HP, 230V, 50Hz, 2-speed
Water capacity	1.355 litres	Heater	3.0 kW
Cabinet	Mahogany / Stone grey / Burgundy red	Filter element	9.30 m ²
Schale	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite	Lighting	Coloured LED lighting system; Exterior lighting
Cover	Ash grey / Wildwood	Ozonator	High output ozone purifier
JetPaks™ (clockwise)	JP108, JP112, JP106, JP113		
Equipment	Master control panel		

- 1 Comfortable wrist and leg jets
- 2 Whirlpool foot-jets in foot well

265

JetPaks™

seats

pumps



A deep jetless seat and strong power on all other seats combined with two very strong foot-jets in the foot well – this is the essence of the SP562.

Standard

Upgradeable



JP110

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JP105

JP102

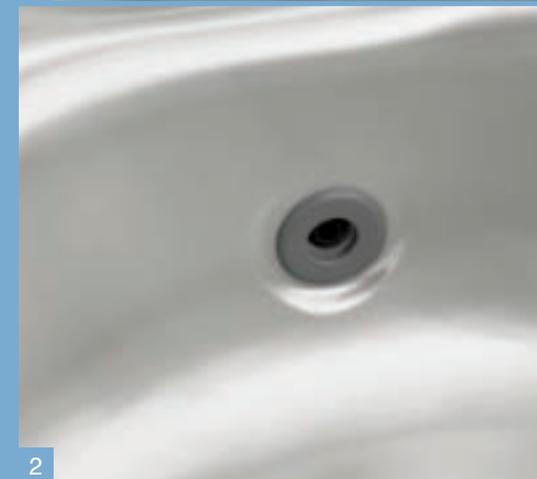
JP114

JP103

JP111

JP116

JP119



SP562

Size	2.24m x 2.24m x 0.91m	Auxiliary pads	2
Weight (dry, with cover)	396 kg	Pumps	Dual 2 HP, 230V, 50Hz, 2-speed
Water capacity	1335 litres	Heater	3.0 kW
Cabinet	Mahogany / Stone grey / Burgundy red	Filter element	9.30 m ²
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite	Lighting	Coloured LED lighting system; Exterior lighting
Cover	Ash grey / Wildwood	Ozonator	High output ozone purifier
JetPaks™ (clockwise)	JP110, JP112, JP108, JP106, JP113		
Equipment	Master control panel		

- 1 Four Cluster Storm leg-jets on lounger and two strong whirlpool foot-jets
- 2 Ozonator

2555

JetPaks™

seats

pumps



Two loungers with different ergonomics make this spa so special. Powerful jets in the foot well and in a lounger give a perfect foot-massage. The legs are treated by six leg-jets.

Standard

Upgradeable



JP112

JP108

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JP102

JP114

JP103

JP111

JP116

JP119



SP552

Size	2.39m x 2.39m x 0.91m	Auxiliary pads	2
Weight (dry, with cover)	406 kg	Pumps	Dual 2 HP, 230V, 50Hz, 2-speed
Water capacity	1550 litres	Heater	3.0 kW
Cabinet	Mahogany / Stone grey / Burgundy red	Filter element	9.30 m ²
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite	Lighting	Coloured LED lighting system; Exterior lighting
Cover	Ash grey / Wildwood	Ozonator	High output ozone purifier
JetPaks™ (clockwise)	JP112, JP108, JP106, JP110, JP113		
Equipment	Master control panel		

- 1 Micro VSR, suction fittings and drain in foot well
- 2 Whirlpool foot-jets in foot well

2666

JetPaks™

seats

pumps



A great spa for the whole family. Different seats and one lounge offer a great choice of relaxing positions on full power. The two adjustable foot-jets in the foot well create a powerful, constant surge of water.

Standard

Upgradeable



2x JP110

JP112

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JP118

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JP102

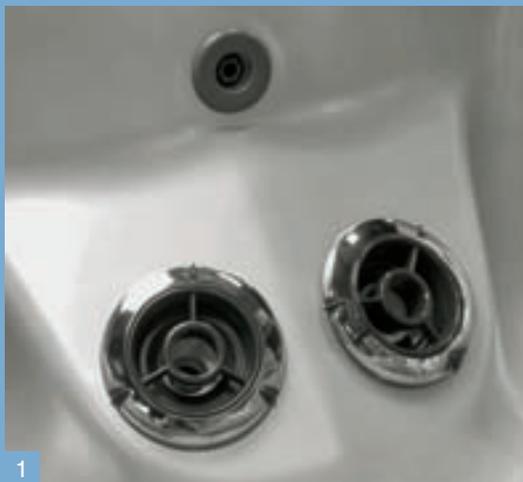
JP114

JP103

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JP119



SP662

Size	2.39m x 2.39m x 0.91m
Weight (dry, with cover)	406 kg
Water capacity	1575 litres
Cabinet	Mahogany / Stone grey / Burgundy red
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite
Cover	Ash grey / Wildwood
JetPaks™ (clockwise)	JP110, JP112, JP108, JP106, JP110, JP113
Equipment	Master control panel

Auxiliary pads	2
Pumps	Dual 2 HP, 230V, 50Hz, 2-speed
Heater	3.0 kW
Filter element	9.30 m ²
Lighting	Coloured LED lighting system; Exterior lighting
Ozonator	High output ozone purifier

- 1 Whirlpool foot-jets in foot well
- 2 Storm massage leg-jets

286

JetPaks™

seats

pumps



The perfect spa for a party in your back garden. Six JetPaks®, two foot-jets and two cool-down seats make this spa so attractive. And your children will love the higher position of the cool-down seats.

Standard

Upgradeable



JP110

JP106

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JP119



1



2

SP682

Size	2.39m x 2.39m x 0.91m	Auxiliary pads	2
Weight (dry, with cover)	406 kg	Pumps	Dual 2 HP, 230V, 50Hz, 2-speed
Water capacity	1600 litres	Heater	3.0 kW
Cabinet	Mahogany / Stone grey / Burgundy red	Filter element	9.30 m ²
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite	Lighting	Coloured LED lighting system; Exterior lighting
Cover	Ash grey / Wildwood	Ozonator	High output ozone purifier
JetPaks™ (clockwise)	JP110, JP106, JP112, JP111, JP108, JP113		
Equipment	Master control panel		

- 1 Suction fitting
- 2 Two whirlpool jets in the footwell

2
3
1

JetPaks™

seats

pump



The perfect starter spa, the SR231 is also our smallest and most affordable. Ideal for the patio or balcony, this model fits easily through most doorway sizes.

Standard

Upgradeable



JP110

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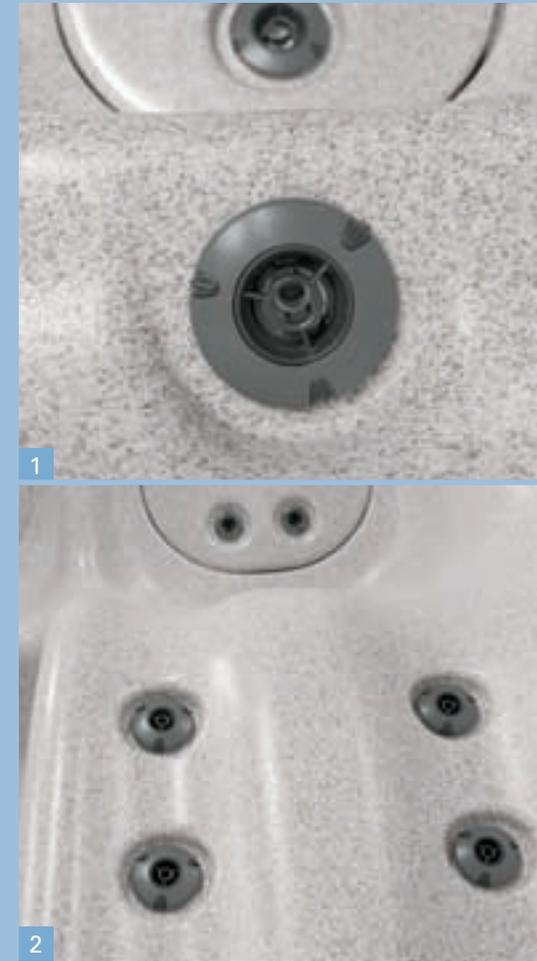
JP114

JP106

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JP116

JP119



SR231

Size	1.73m x 2.09m x 0.79m
Weight (dry, with cover)	249 kg
Water capacity	738 litres
Cabinet	Mahogany / Stone grey / Burgundy red
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite
Cover	Ash grey / Wildwood
JetPaks™ (clockwise)	JP110, JP103

Equipment	4-button control panel
Auxiliary pads	not available
Pumps	Single 2 HP, 230V 50Hz, 2-speed
Heater	3.0 kW
Filter element	9.30 m ²
Lighting	Coloured LED lighting system
Ozonator	-

- 1 Micro VSR, small foot-jet
- 2 Cluster Storm, leg-jets

2
5
1

JetPaks™

seats

pump



A great mid-sized family spa, the SR251 is aimed at the budget-conscious spa owner. Its cool-down seat makes a great step or raised seat for small children, while the foot well's Storm Massage Jet provides powerful comfort for all the family.

Standard

Upgradeable



JP106

JP112

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JP119



SR251

Size	2.01m x 2.24m x 0.91m
Weight (dry, with cover)	273 kg
Water capacity	1003 litres
Cabinet	Mahogany / Stone grey / Burgundy red
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite
Cover	Ash grey / Wildwood
JetPaks™ (clockwise)	JP106, JP112

Equipment	4-button control panel
Auxiliary pads	not available
Pumps	Single 2.5 HP, 230V, 50Hz, 2-speed
Heater	3.0 kW
Filter element	9.30 m ²
Lighting	Coloured LED lighting system
Ozonator	-

- 1** Storm massage, foot-jet
- 2** Drain

263
263

JetPaks™

seats

pumps



The largest spa in the SR-line, the SR362 offers 6 seats and the very best in spa enjoyment. With an ultra-comfortable lounge and deep jetless seat, this spa is designed to suit all tastes. In the centre seats, JetPaks™ are replaced by the adjustable PowerStorm II Jet for superior comfort.

Standard

Upgradeable



JP111

JP106

JP103

JP110

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JP103

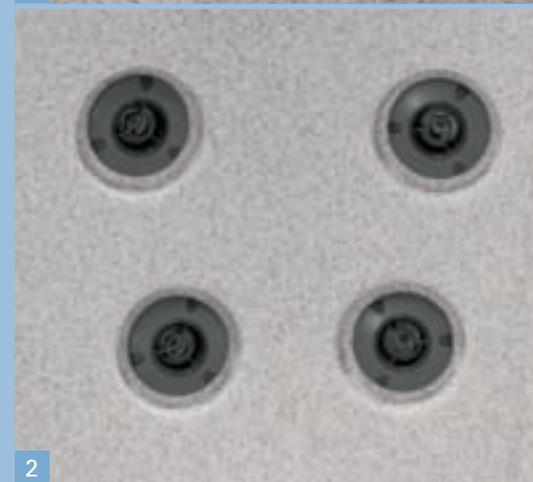
JP118

JP116

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2

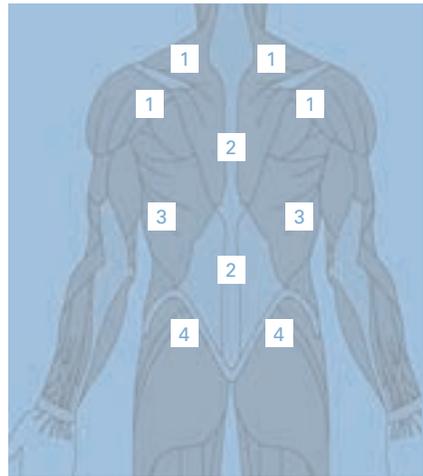
SR362

Size	2.24m x 2.24m x 0.91m
Weight (dry, with cover)	350 kg
Water capacity	1215 litres
Cabinet	Mahogany / Stone grey / Burgundy red
Shell	Opal / Pearl / Granite white / Tanzanite / Snow / Graphite
Cover	Ash grey / Wildwood
JetPaks™ (clockwise)	JP111, JP106, JP103

Equipment	4-button control panel
Auxiliary pads	not available
Pumps	Dual 2 HP, 230V, 50Hz, 2-speed
Heater	3.0 kW
Filter element	9.30 m ²
Lighting	Coloured LED lighting system
Ozonator	-

- 1 Suction fitting
- 2 Integrated jets

JetPaks™ are removable, jetted seat backs that are designed to fit into any of our spas' seats. The design and standard jetting arrangements will suit your needs perfectly. Our JetPak™ technology makes it possible to upgrade your spa at any time.



		Litre-per minute	Neck and Shoulders 1	Spinal Centreline 2	Lateral Muscles 3	Lower Back 4
JP102	PulsPak	265			****	****
JP103	ClusterPak	238	***	**	****	***
JP105	AlleePak	220			***	***
JP106	NeckPak	378	***	**	***	**
JP108	AromaPak	132		**	***	**
JP110	SpinalPak	38		***		**
JP111	GyroPak	220		**	***	****
JP112	ClusterPak Jr	159	**	**	**	**
JP113	RainPak	114	*		**	**
JP114	StormPak	238	*		***	***
JP116	CascadiaPak	209	**	**	****	**
JP118 (new)	Crystal FlowPak	136		**	*	**
JP119 (new)	RPM Pak	174			***	****

* / ** / *** / **** = Intensity of massage



Optional features and colours. As you get to know and love your SP- or SR-line spa, you can easily enhance and upgrade it with features such as:

- Optional JetPaks™
- Easy Coverlifter
- Spa steps
- Spa stereo system (not available for SP331 and SR231).



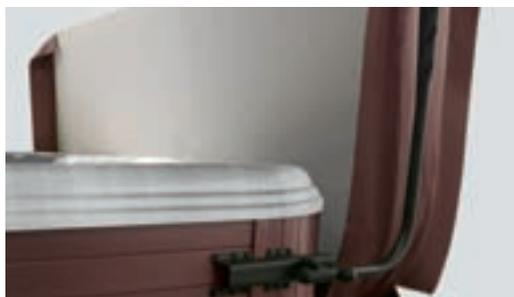
Spa stereo system I (only for SP line) is equipped with Bose loudspeakers, 1 GB hard disk, MP3/iPod/flash connection, AM/FM radio.



Spa stereo system II (for SP and SR line) is equipped with Playtronic loudspeakers, MP3/iPod connection, CD, AM/FM radio.



Spa steps grey (also available in brown and mahogany)



Easy Coverlifter. The simple design allows one person to easily cover and uncover the spa. As a bonus, this labour-saving device uses the Wildwood cover to create a convenient privacy wall.



AromaTabs™. Take full advantage of our AromaPak with the replacement aromatherapy cartridges infused with scented oils. Choose from Tranquility and Romance.



Optional colour:

Options:	Shell						Cabinet			Cover	
	Opal	Pearl	Granite white	Tanzanite	Snow	Graphite	Mahogany	Stone grey	Burgundy red	Ash grey	Wildwood
Standard colour combination:											
SP-line		■					■				■
	■							■		■	
SR-line			■						■		■

Villeroy & Boch

is at home with
wellness

We've been enhancing domestic life with the finest products for over 260 years. And nobody better understands the physiological and psychological benefits derived from surrounding yourself with high-quality objects that represent an ideal combination of form and function.

The new SP- and SR-line spas maintain this proud tradition, and form an exciting and essential part of the Villeroy & Boch Wellness at Home collection.

We have no doubt that Villeroy & Boch spas will give you years of pleasure. And contribute to long-term wellness for you and your family.



Wellness



Bathroom



Tiles



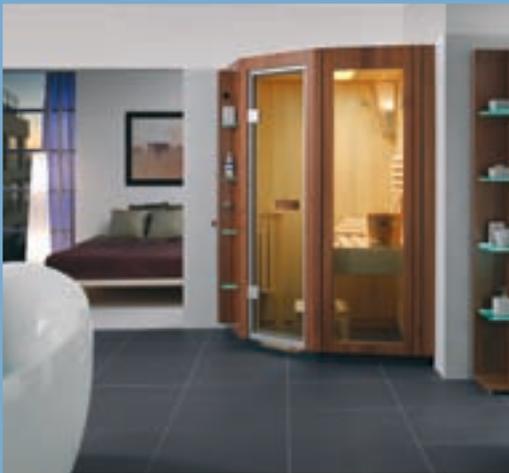
Tableware



Kitchen

Disclaimer

The medical effects as described in this brochure refer to standard properties of these types of products only in general. In individual cases medical effects can be different. People with (symptoms of) ill health, should consult a medical expert to discuss possible individual hazards and/or complications, before using a product as described in this brochure.



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