

86-77 , 80-70



БЕЛТЕПЛОМАШ
СТРОЙ

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Барановичи: 42-10-38

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Полоцк: 49-22-07

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86-77 80-70

105-95

— 01

400°

120

600°

60



2-

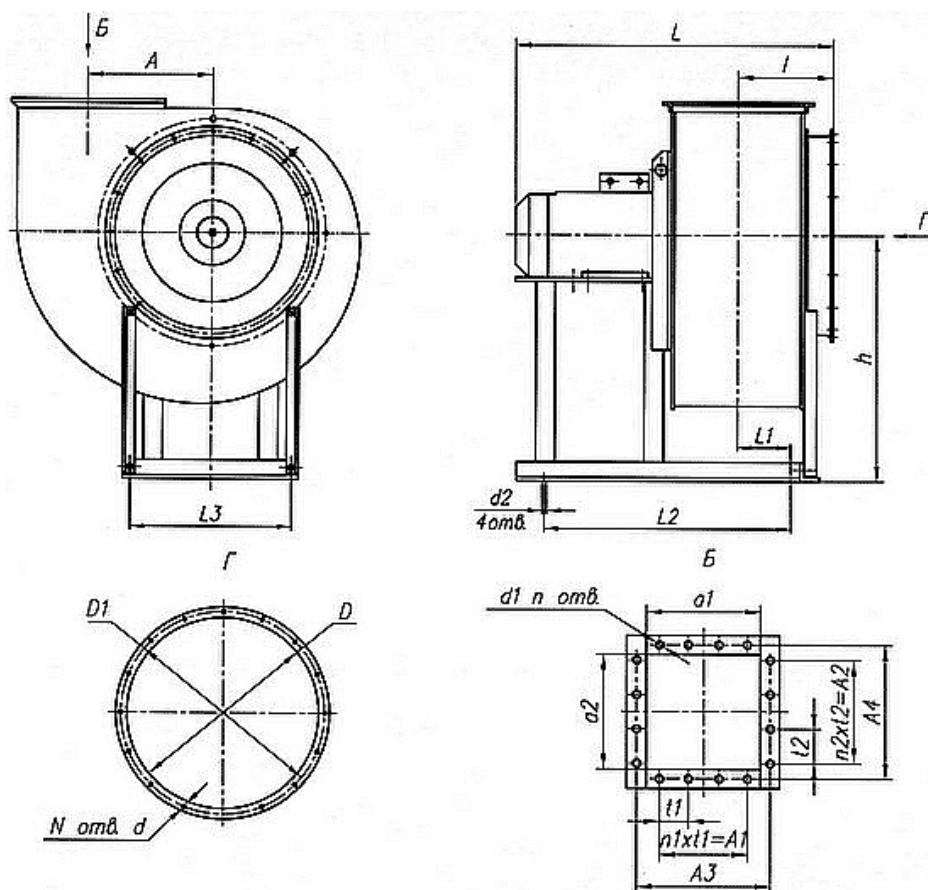
15150-69.

1-

100 / ³.

2

				10³. ³/	t=20?	t=400?	t=600?	
86-77 2,5	71 2	0,75	2823	0,97-2,12	660-350	185-150	220-115	31
86-77 3,15	71B2	1,1	2811	1,94-2,34	1140-1170	496-509	380-390	36
	80A2	1,5	2874	2,27-4,32	1135-630	493-274	378-210	39
	80B2	2,2	2871	2,27-4,32	1225-625	532-272	408-208	41
	90L2	3	2871	2,27-4,32	1225-625	532-272	408-208	51
86-77 4	71A6	0,37	908	1,48-2,81	210-105	91-46	70-35	46
	71A4	0,55	1391	2,23-4,28	485-250	211-109	162-83	46
	71B4	0,75	1388	2,23-4,28	485-250	211-109	162-83	46
	100S2	4	2901	4,68-6,12	2100-1920	913-835	700-640	68
	100L2	5,5	2898	4,68-8,93	2100-1070	913-465	700-357	73
86-77 5	80A6	0,75	920	2,75-5,60	340-215	145-93	115-70	95
	90L4	2,2	1420	4,30-8,60	810-500	350-215	270-165	107
86-77 6,3	100L6	2,2	935	5,60-11,30	560-350	240-150	185-115	163
	112M4	5,5	1435	8,60-12,00	1320-1250	575-540	440-415	180
	132S4	7,5	1435	8,60-17,50	1320-800	575-350	440-265	200
86-77 8	132S6	5,5	960	12,00-17,00	950-880	410-380	315-290	278
	132M6	7,5	960	12,00-23,00	950-580	410-250	315-190	293
80-70 10	160S8	7,5	730	15,0-28,0	820-660	355-285	270-220	625
	160M8	11	730	15,0-30,5	820-610	355-265	270-200	656
	180M6	18,5	980	20,5-39,0	1480-1200	645-520	490-400	678
	200M6	22	980	20,5-41,0	1480-1120	645-485	490-370	719
80-70 12,5	200M8	18,5	730	29,5-35,5	1280-1320	555-575	425-440	910
	200L8	22	730	29,5-50,0	1280-1200	555-520	425-400	950
	225M8	30	730	29,5-60,0	1280-960	555-415	425-320	1000



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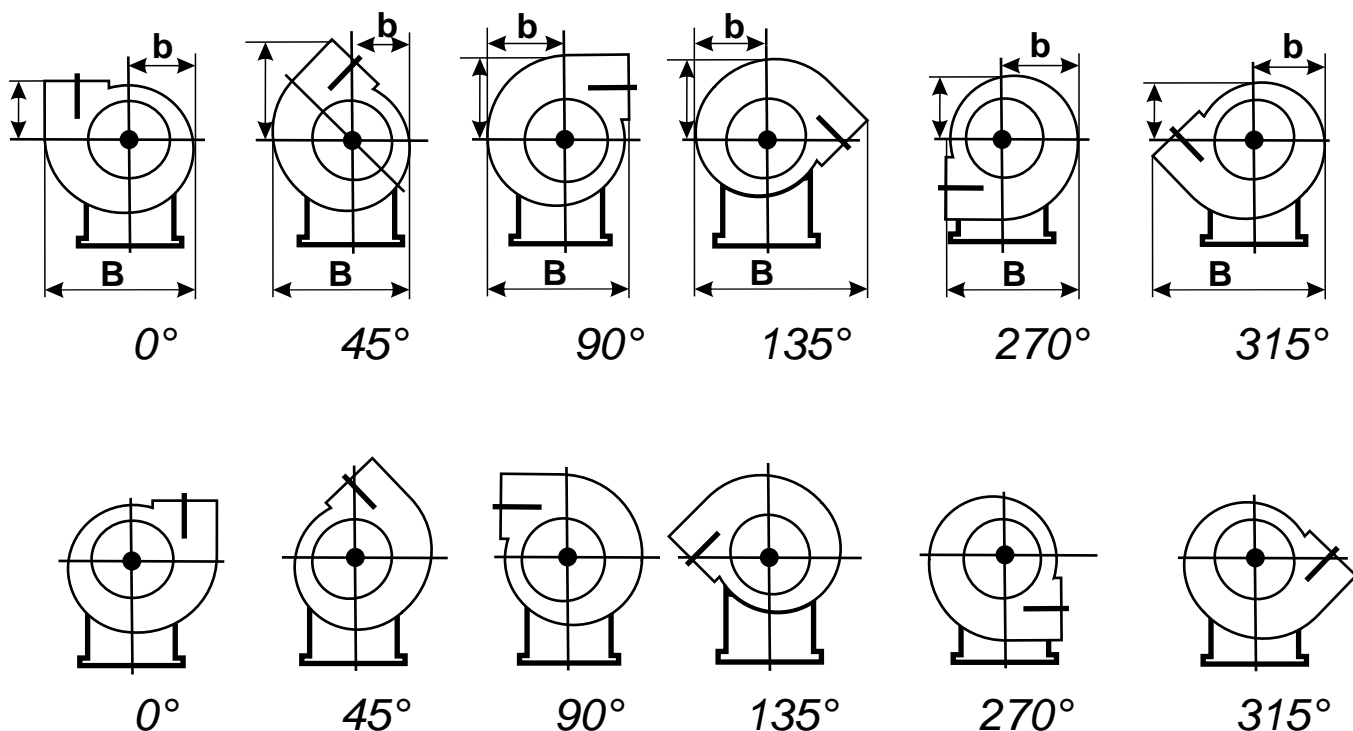
3

86-77

80-70

1-

		1	2	3	4	1	2	L_{max}	l	h	$L1$	$L2$
2,5	162	100	100	210	210	180	180	625	140	320	45	320
3,15	205	200	200	270	270	240	240	625	163	410	93	400
4	260	200	200	310	310	285	285	700	193	510	110	500
5	325	300	300	380	380	345	345	1030	252	650	93	600
6,3	410	400	400	475	475	435	435	1250	314	820	113	700
8	520	600	600	600	600	560	560	1470	378	905	212	1050
10	650	750	750	750	750	700	700	1440	452	1212	296	1245
12,5	813	750	750	930	930	875	875	1720	542	1350	300	1260
	$L3$	D	$D1$	d	$d1$	$d2$	$t1$	$T2$	N	n	$n1$	$n2$
2,5	256	250	280	7	7	10	100	100	8	8	1	1
3,15	220	318	350	7	7	10	100	100	8	12	2	2
4	290	403	430	7	7	10	100	100	8	12	2	2
5	410	510	530	7	7	12	100	100	16	16	3	3
6,3	510	640	660	7	7	12	100	100	16	20	4	4
8	606	820	850	10	10	15	150	150	16	16	4	4
10	990	1006	1040	10	10	15	150	150	16	20	5	5
12,5	1260	1270	1310	10	12	24	150	150	24	24	5	5

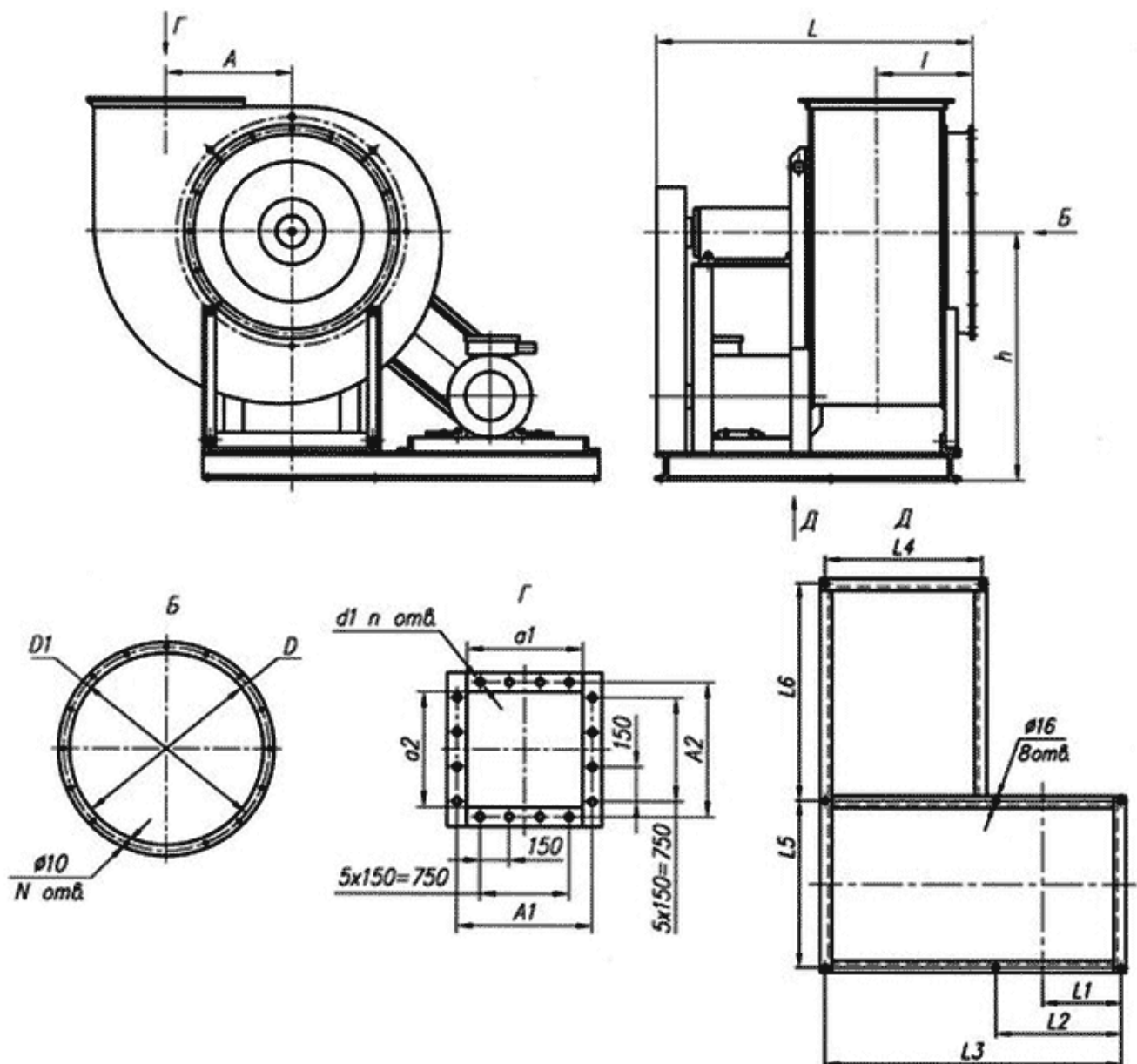


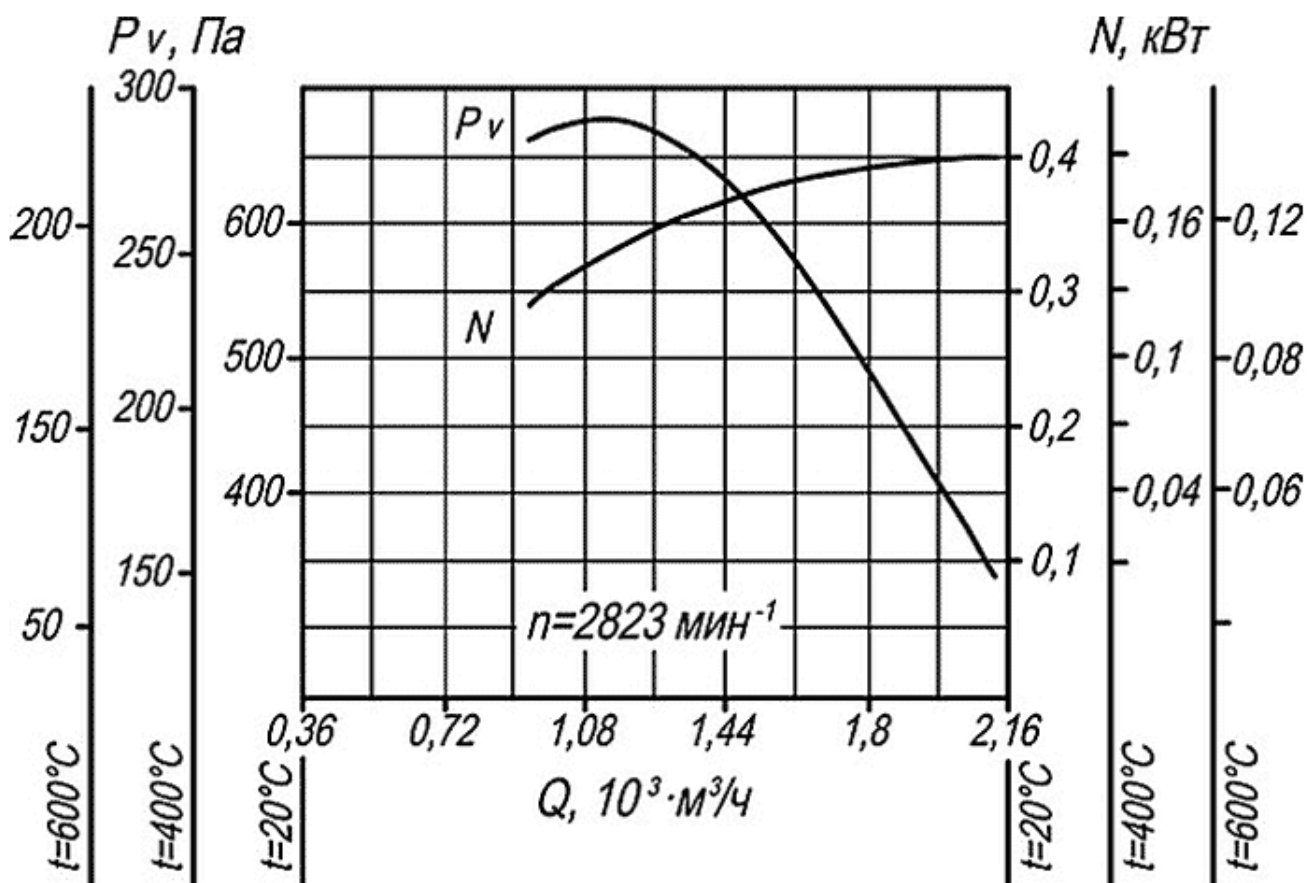
86-77 80-70 1-

4

	135°, 135°			270°, 270°			315°, 315°		
	B	b	H	B	b	H	B	b	H
2,5	532	208	240	407	224	193	532	208	177
3,15	664	262	301	507	282	243	664	262	223
4	824	330	380	633	355	305	824	330	280
5	1035	417	479	795	448	386	1035	417	355
6,3	1286	526	605	985	564	487	1286	526	447
8	1635	665	765	1246	713	615	1635	665	565
10	2012	820	952	1533	888	762	2012	820	695
12,5	2520	1030	1180	1905	1105	948	2520	1030	880
	0°, 0°			45°, 45°			90°, 90°		
	B	b	H	B	b	H	B	b	H
2,5	469	193	183	417	177	324	407	224	275
3,15	585	242	225	524	223	402	507	282	343
4	733	305	277	661	280	494	633	355	421
5	915	386	347	534	355	618	795	448	527
6,3	1143	487	420	1052	447	760	985	564	656
8	1461	618	533	1336	565	973	1246	713	844
10	1813	762	646	1645	695	1192	1533	888	1052
12,5	2252	948	800	2060	880	1490	1905	1105	1303

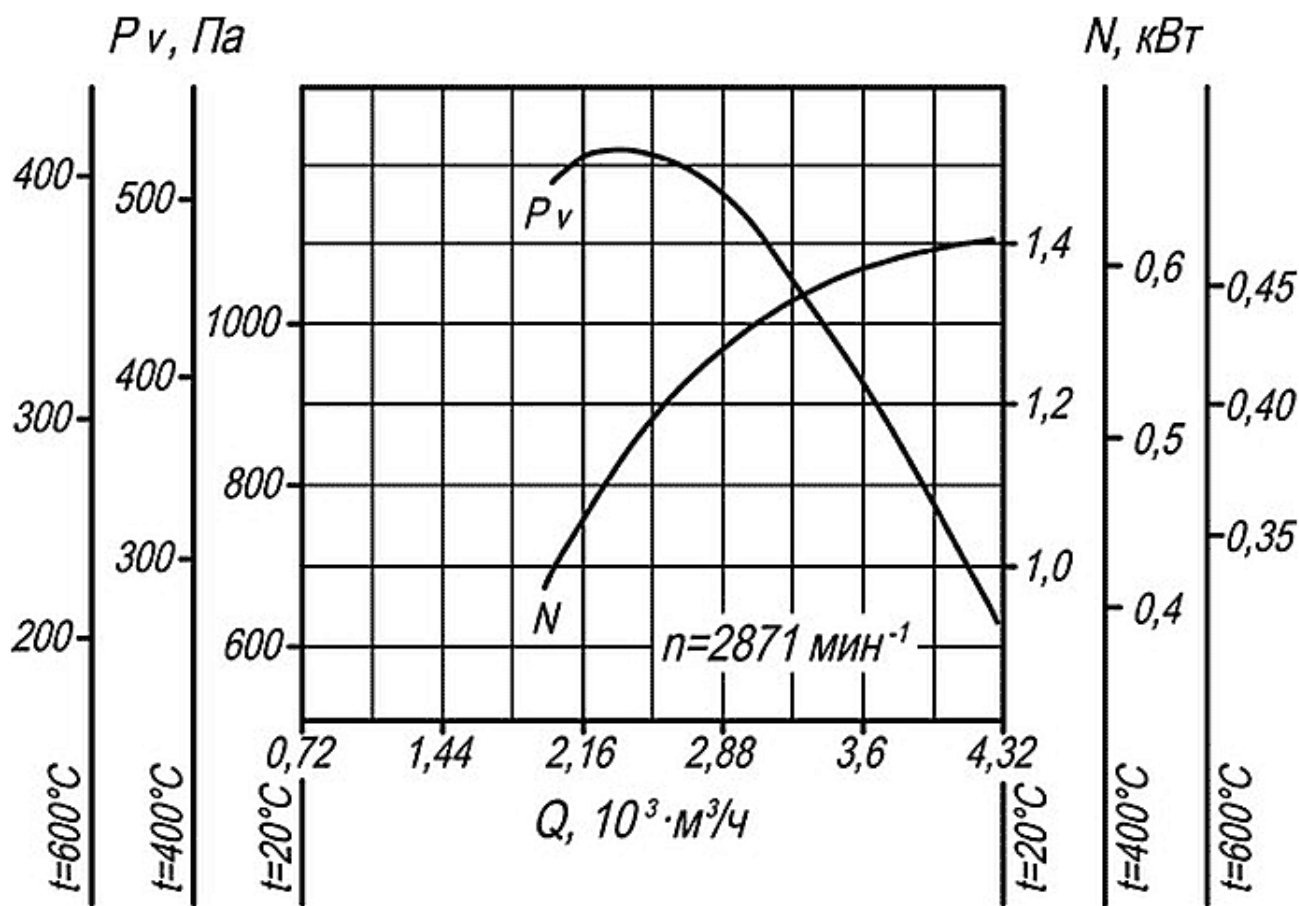
		1	2	1	2	L_{max}	l	h	$L1$	
8	520	600	600	560	560	1300	385	1025	315	
10	650	750	750	700	700	1486	452	1212	377	
12,5	813	930	930	875	875	1705	533	1350	300	
	L2	L3	L4	L5	L6	D	D1	d1	N	n
8	590	1075	485	585	880	820	850	10	16	16
10	703	1155	450	962	708	1006	1040	10	16	20
12,5	662	1352	615	1240	735	1270	1310	12	24	24



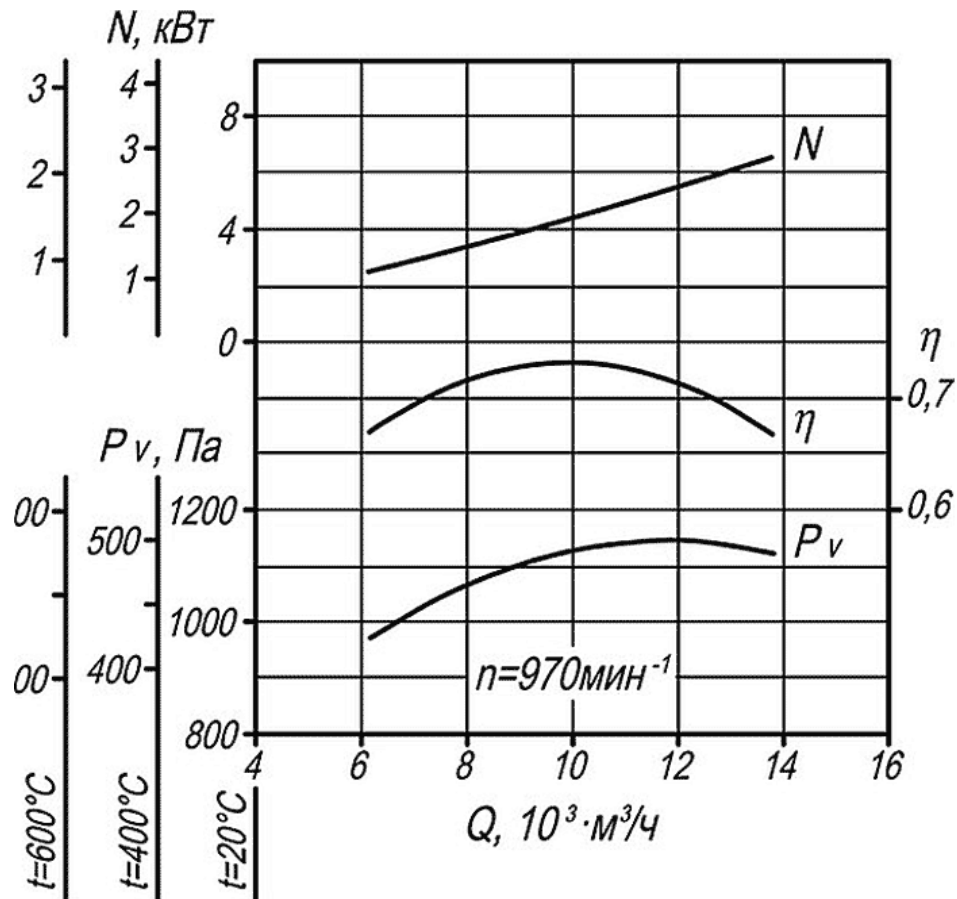


86-77 2,5

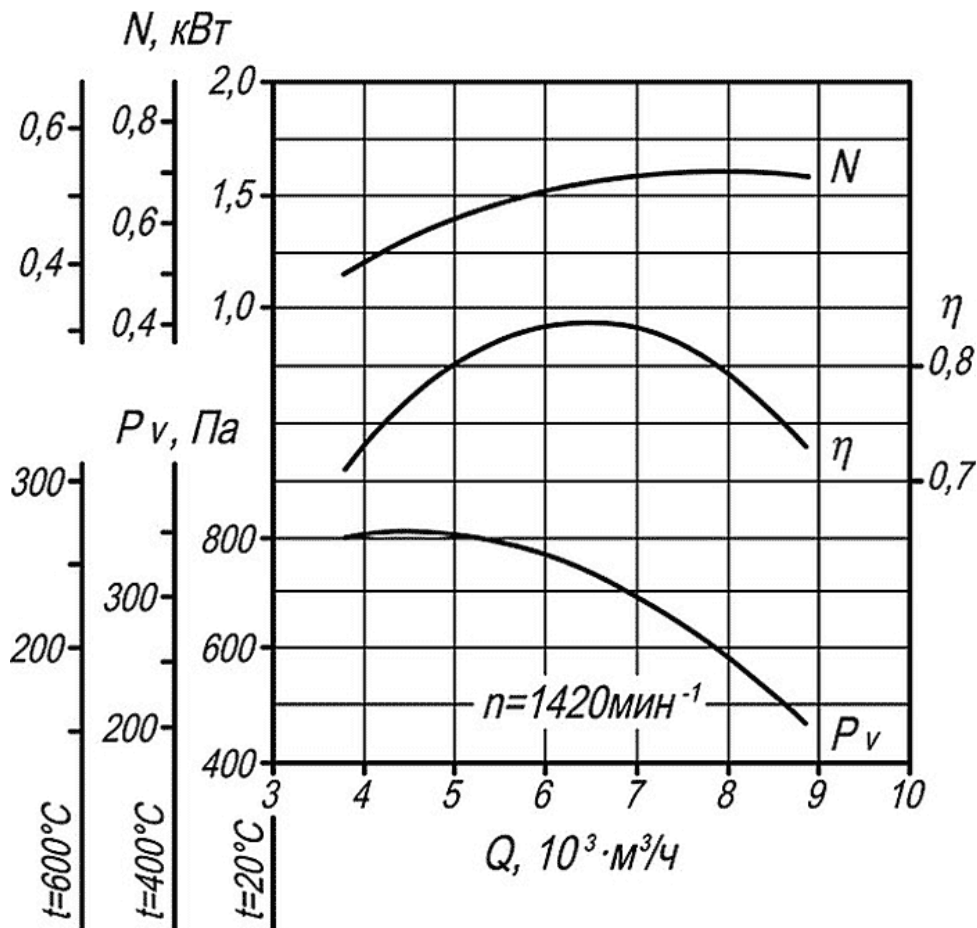
6

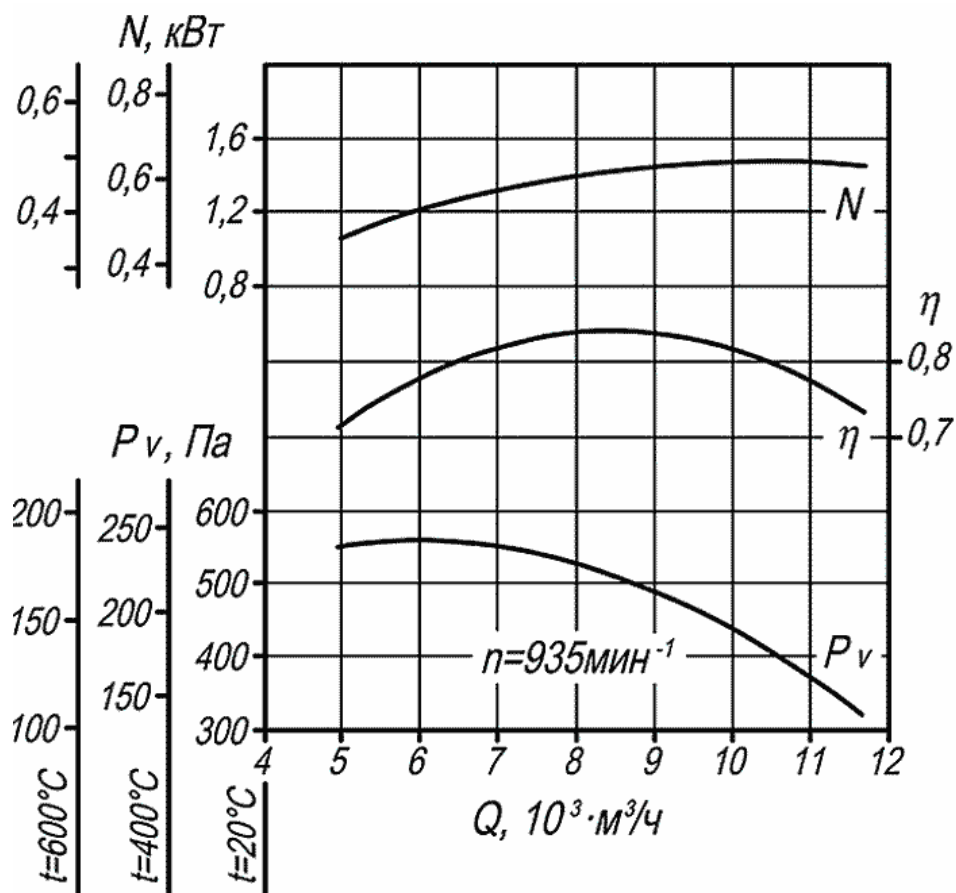
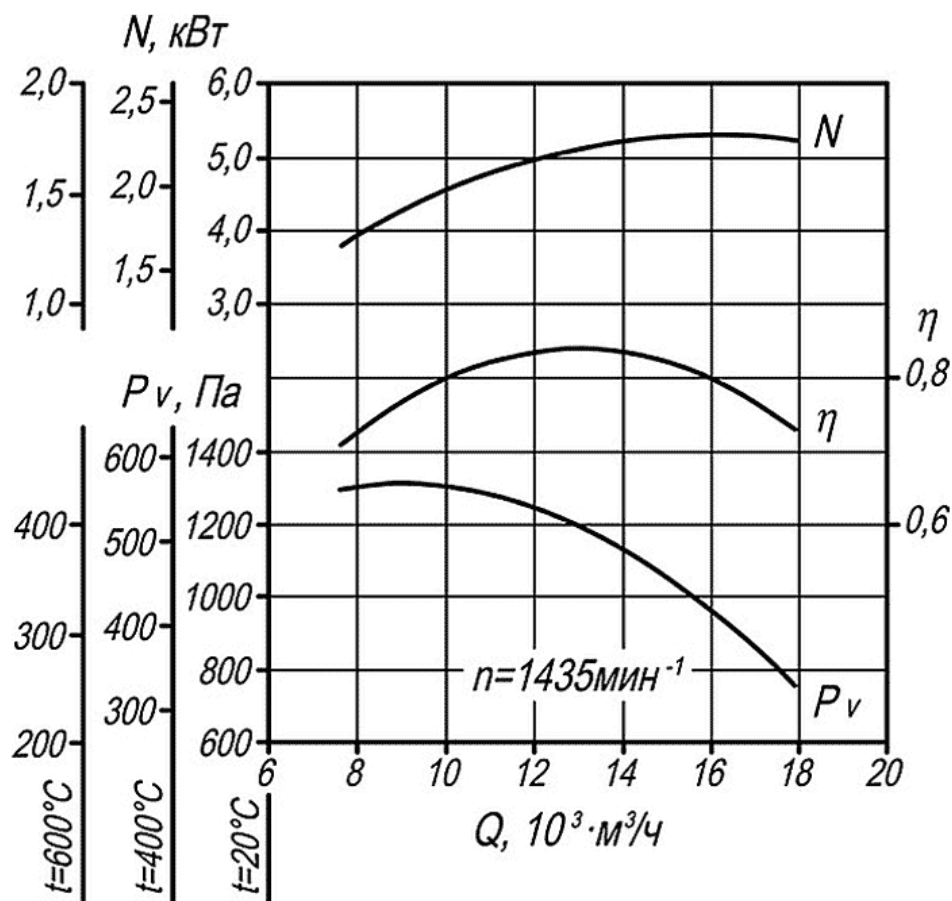


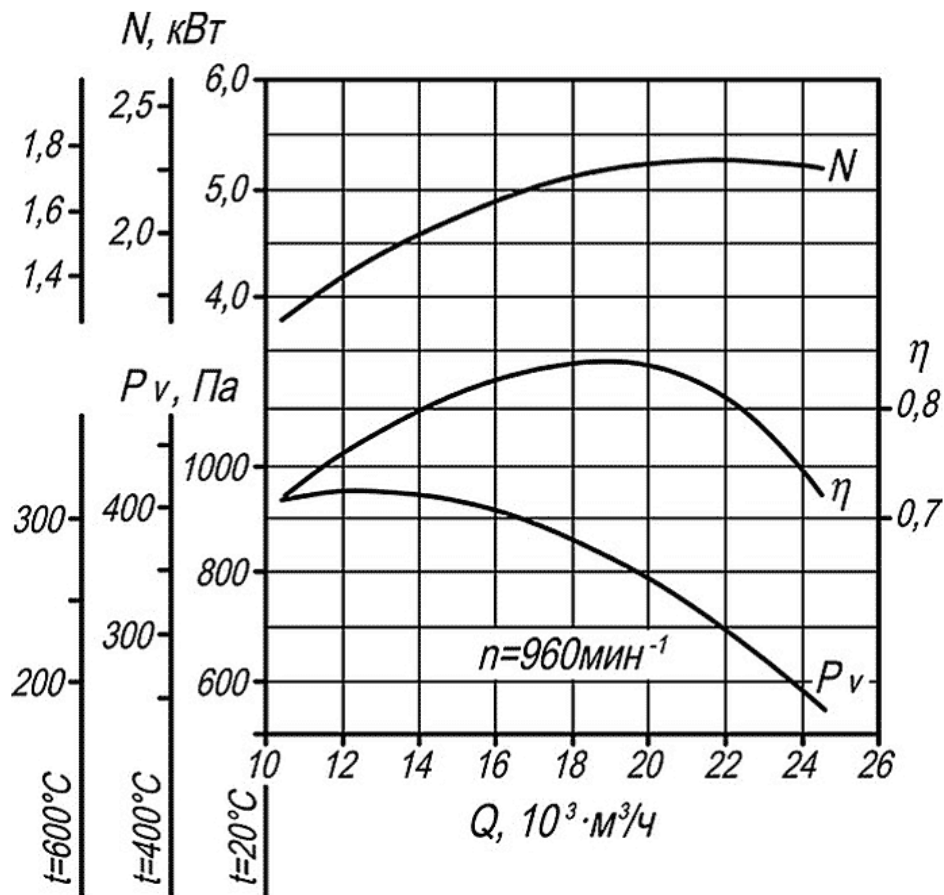
86-77 3,15

86-77 5 (970 мин^{-1}).

7

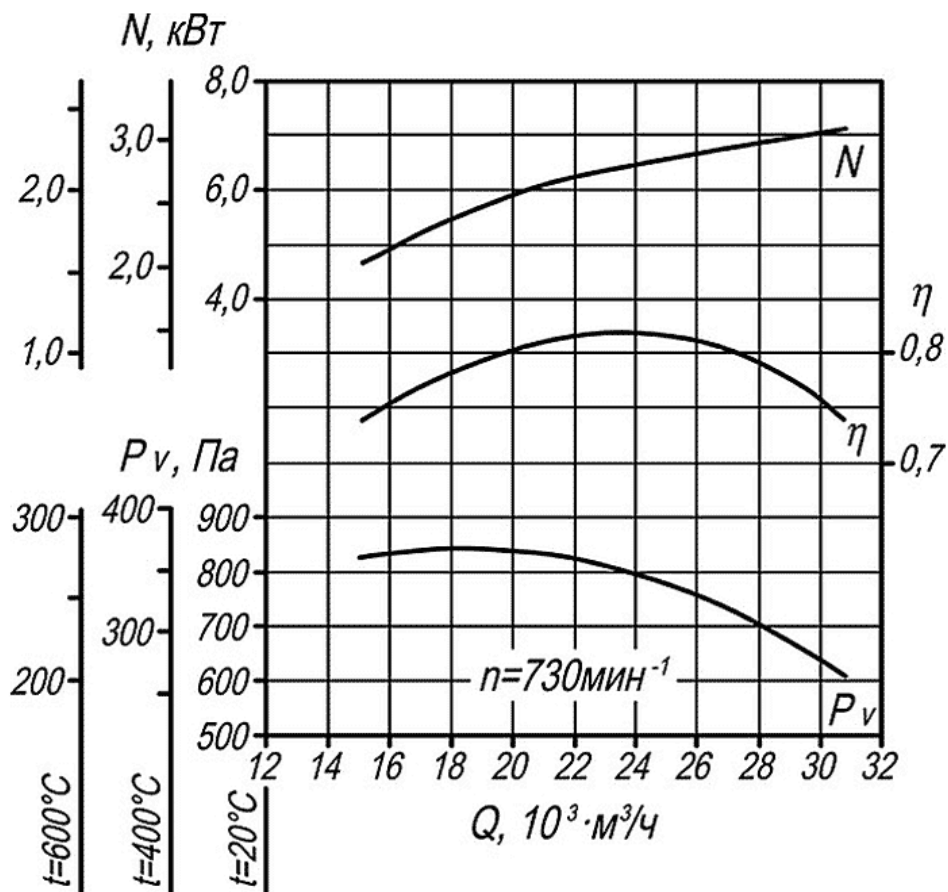
86-77 5 (1420 мин^{-1}).

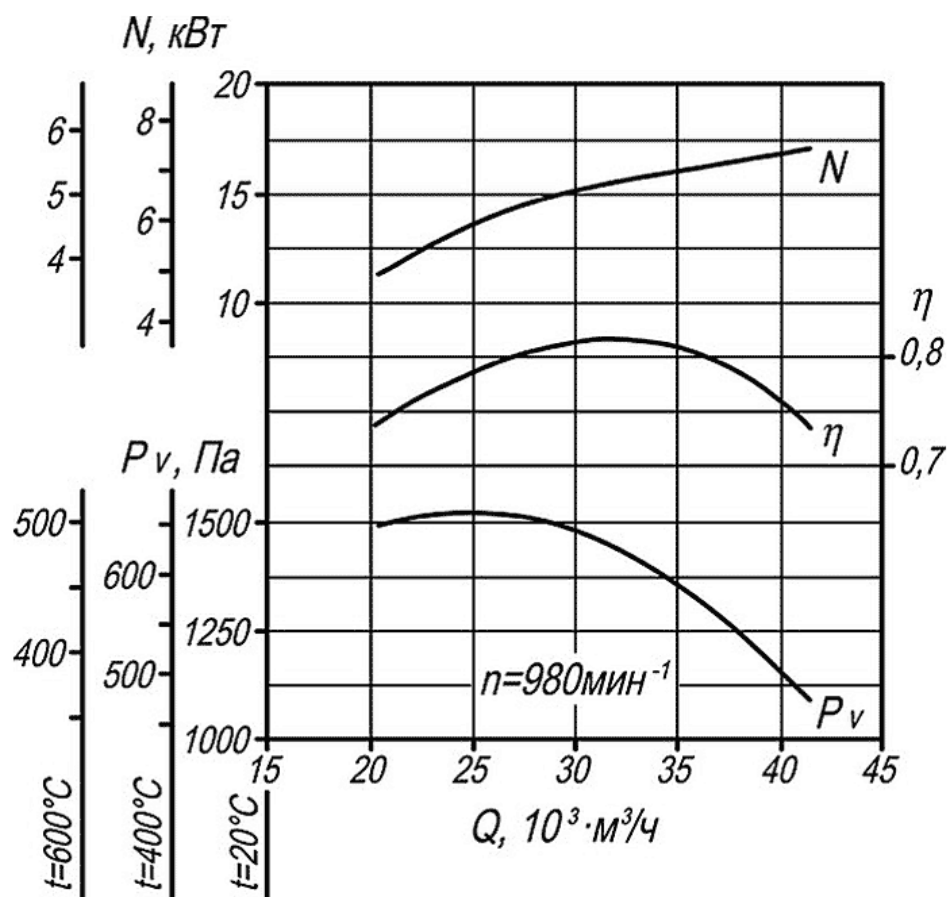
86-77 6,3 (935 ⁻¹).86-77 6,3 (1435 ⁻¹).



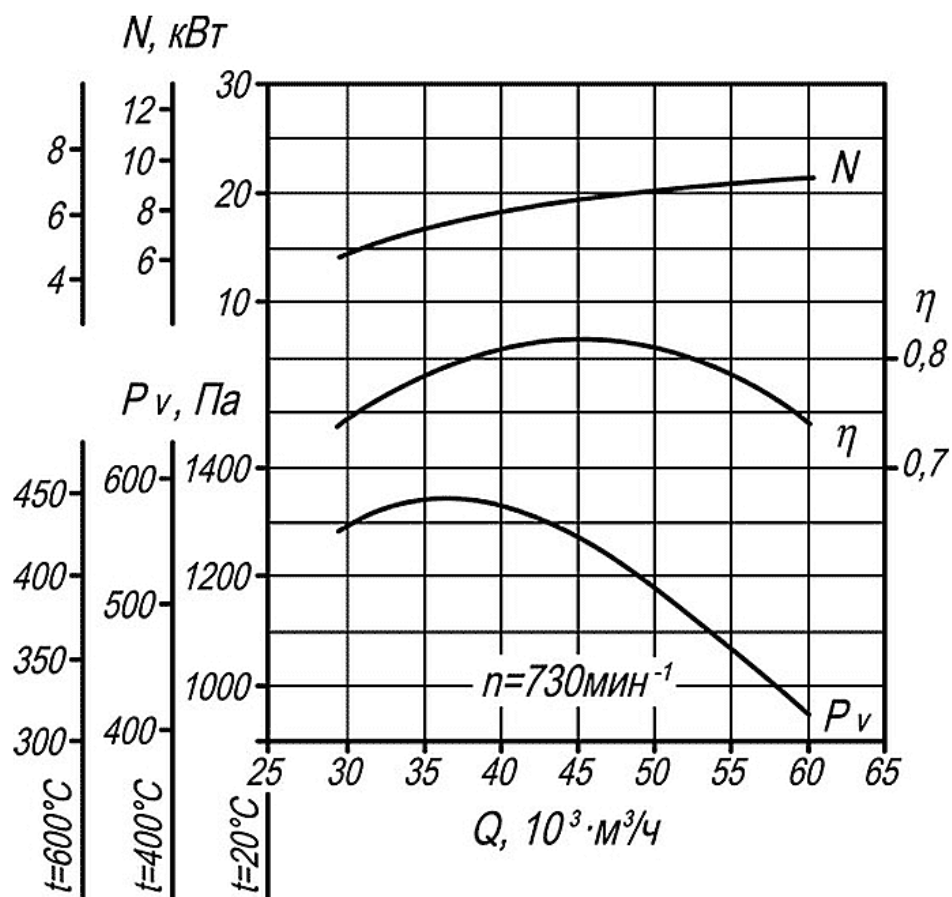
86-77 8

9

80-70 10 (730 мин^{-1}).



80-70 10 (980 мин^{-1}).



80-70 12,5